

# **CONTINENTAL A-75**

**SERIES 3 & 6**

## **Parts Price List**

**REVISED, JUNE 15, 1939**

**PRICES SUBJECT TO CHANGE WITHOUT NOTICE**

Prices shown in this Manual are for The United States. Prices in Canada are 20 % higher, including duty and transportation. Prices for other Countries adjusted according to import duties and transportation costs.

**CONTINENTAL MOTORS CORPORATION**

**AIRCRAFT ENGINE DIVISION**

**DETROIT,**

**MICHIGAN**

## WARRANTY

The Aircraft Engine Division of Continental Motors Corporation warrants each new engine or part to be free from defects in material and workmanship, when properly installed and used under normal conditions, for ninety days, or in no case to exceed fifty (50) hours of operation, after the shipment of each engine or part from the plant. This warranty is limited to replacing or repairing at its shops any part or parts which have been returned to the Aircraft Engine Division with transportation charges prepaid and which, in its opinion, are defective. This warranty is expressly in lieu of all other warranties and representations, expressed or implied, and all other obligations or liabilities on the part of the Aircraft Engine Division of Continental Motors Corporation.

This warranty does not cover any labor charges for replacement of parts, adjustments, repairs or any other work done on Continental Aircraft engines or parts.

This warranty shall not apply to any engine or part which shall have been repaired or altered outside of our factory in any way so as in our judgment to affect its operation, or which has been subject to misuse, negligence or accident, or which shall have been operated at a speed exceeding the factory rated speed.

The Aircraft Engine Division of Continental Motors Corporation makes no warranty with respect to ignition apparatus, carburetors, instruments or other trade accessories, inasmuch as they are usually warranted specially by their respective manufacturers.

The Aircraft Engine Division of Continental Motors Corporation reserves the right to change engine or parts specifications or prices without incurring any responsibility with regard to engines or parts previously sold or replaced.

This Parts Price List combines in one list all current parts and prices for the Continental A75 Series 3 and 6 engines, and therefore cancels and supersedes all previous prices which may have been published or issued on these units.

**NOTE:** In the event of failure of any engine parts, notify your nearest Authorized Continental Service Station at once, giving the engine serial number and full particulars. Do not attempt any repairs without factory permission if an adjustment is expected.

**A-75 SERIES 3 & 6 PARTS PRICE LIST**

Part No.	NAME	No. Req'd	Price Each	Code Word
<b>CYLINDER AND ASSOCIATED PARTS</b>				
A-4626-A	CYLINDER & HEAD ASSEMBLY COMPLETE.....	4	\$ 80.29	BJLNG
	Includes the following parts & assemblies:			
4528	(1) Cover, Valve Rocker.....	4	1.66	BJIJB
3500	(1) Gasket, Valve Rocker Cover.....	4	.02	BJHYH
21361	(4) Lock, Valve Spring Seat.....	16	.05	BJKQE
2437	(6) Nut, 1/4-28, Valve Rocker Cover to Cylinder Head.....	68	.03	BJAQD
21477	(1) Packing, Cylinder Base.....	4	.15	BJKYX
21025	(2) Retainer, Valve Spring.....	8	.16	BJIJS
21119	(2) Seat, Valve Spring.....	8	.36	BJINS
21153	(1) Shaft, Valve Rocker.....	4	.86	BJJNX
21365	(2) Spring, Valve Inner.....	8	.20	BJKWV
21366	(2) Spring, Valve Outer.....	8	.25	BJKWU
21359	(1) Valve, Intake.....	4	1.00	BJKQC
21479*	(1) Valve, Exhaust.....	4	4.25	BJLNA
20522	(6) Washer, 1/4, Rocker Cover to Cylinder Head.....	98	.01	BJHNP
A-21401	(2) VALVE ROCKER ARM ASSEMBLY.....	8	2.66	BJKWM
	Each includes the rocker arm and following parts:			
21405	(1) Bushing, Valve Rocker Arm.....	8	.16	BJKWO
21007	(1) Plug, Valve Rocker Oil Passage.....	8	.01	BJIJP
A-4626	(1) CYLINDER & HEAD ASSEMBLY.....	4	64.65	BJLNF
	Includes the barrel, head, spark plug inserts, valve seat inserts and the following parts:			
21419	(2) Guide, Exhaust and Intake Valve.....	8	.85	BJKYI
21347	(2) Housing, Push Rod.....	8	.35	BJKQB
2018	(2) Stud, Intake Elbow to Cylinder.....	20	.13	BJBYD
2102	(6) Stud, Rocker Cover to Cylinder.....	24	.13	BJBYS
501078	(1) Plug, 1/8, Primer Jet Hole in Head.....	4	.11	BJEJV
21420	(2) Stud, Cast Aluminum Exhaust Manifold.....	8	.20	BJLJA
21452	(2) Stud, Sheet Metal Exhaust Manifold.....	8	.15	BJLJB
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21180	Elbow, Intake, Cylinder 1&4.....	2	1.44	BJIQT
21181	Elbow, Intake, Cylinder 2&3.....	2	1.44	BJIQU
21485	Gasket, Exhaust Manifold Flange.....	4	.03	BJLQC
21169	Gasket, Intake Pipe Flange.....	4	.02	BJIQL
21247	Nut, 1/4 - 28, Brass, Exhaust Manifold Stud.....	8	.03	BJIWM
2437	Nut, 1/4 - 28, Intake Elbow to Cylinder Head.....	8	.03	BJAQD

\* Special exhaust valve must be used in all A-75 engines.

## A-75 SERIES 3 &amp; 6 PARTS PRICE LIST

Part No.	NAME	No. Req'd	Price Each	Code Word
2443	Nut, 7/16 - 20, Cylinder to Crankcase.....	16	\$ .04	BJAQH
2557	Nut, 3/8 - 24, Cylinder to Crankcase.....	8	.03	BJCNU
21477	Packing, Cylinder Base.....	4	.15	BJKYX
2886	Palnut, 1/4, Exhaust Manifold to Cylinder Head.....	8	.01	BJAYC
2886	Palnut, 1/4, Intake Elbow to Cylinder Head.....	8	.01	BJAYC
2886	Palnut, 1/4, Valve Rocker Cover to Cylinder Head.....	24	.01	BJAYC
2561	Palnut, 3/8, Cylinder to Crankcase.....	8	.01	BJAWB
2958	Palnut, 7/16, Cylinder to Crankcase.....	16	.01	BJAYD
21364	Spark Plug (Champion M-4).....	8	2.25	BJKQF
500417	Spark Plug (Champion M-3-1).....	8	2.25	BJBQD
21336	Washer, 1/4, Cast Aluminum Exhaust Manifold.....	8	.02	BJKNU
20522	Washer, 1/4, Intake Elbow to Cylinder Head.....	8	.01	BJHNP
20522	Washer, 1/4, Sheet Metal Exhaust Manifold.....	8	.01	BJHNP

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**PUSH ROD AND ASSOCIATED PARTS**

A-21355	PUSH ROD ASSEMBLY..... Includes the push rod and push rod ends.	8	1.31	BJKWG
3633	Flange, Push Rod Housing.....	4	1.95	BJKND
21347	Housing, Push Rod.....	8	.35	BJKQB

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**VALVE TAPPET**

A-21325	HYDRAULIC VALVE TAPPET ASSEMBLY..... Includes the following parts:	8	2.71	BJKWI
21389	(1) Body, Hydraulic Valve Tappet.....	8	1.47	BJKQH
21378	(1) Cup, Push Rod (Valve Tappet).....	8	.51	BJKJR
21390	(1) Hydraulic Unit, Valve Tappet.....	8	.75	BJKQI

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**PISTON AND ASSOCIATED PARTS**

A-4825	PISTON ASSEMBLY COMPLETE..... Includes the following parts and assembly:	4	10.06	BJLNE
4625	(1) Piston.....	4	7.50	BJLND
3502	(3) Piston Ring, Compression.....	12	.25	BJHYI
3503	(2) Piston Ring, Oil Control.....	8	.35	BJHYK

## A-75 SERIES 3 &amp; 6 PARTS PRICE LIST

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Part No.	NAME	No. Req'd	Price Each	Code Word
A-21422	(1) PISTON PIN ASSEMBLY..... Includes the pin and following part:	4	\$ 1.11	BJKYK
21159	(2) Plug, Piston Pin.....	8	.11	BJIQD

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**CONNECTING ROD AND ASSOCIATED PARTS**

A-3711-A	CONNECTING ROD ASSEMBLY COMPLETE..... Includes the rod, cap, and following parts:	4	5.50	BJLNH
3698	(2) Bushing, Connecting Rod.....	8	.50	BJKYT
21003	(1) Bushing, Piston Pin.....	4	.17	BJIJJ
21004	(2) Bolt, Connecting Rod.....	8	.12	BJIJM
2458	(2) Nut, Castle, 3/8 - 24.....	14	.05	BJAQQ
2506	(2) Cotter Pin, 3/32 x 3/4.....	14	.01	BJAQT

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**CRANKSHAFT AND ASSOCIATED PARTS**

A-5334	CRANKSHAFT ASSEMBLY..... Includes the shaft, oil passage tubes and the following part:	1	69.10	BJIYI
500398	(1) Plug, Crankshaft Front End Oil.....	1	.39	BJBQA
21083	Gear, Crankshaft (Series 3).....	1	6.23	BJINL
3699	Gear, Crankshaft (Series 6).....	1	6.35	BJLQD
21346	Screw, Crankshaft Gear to Crankshaft (Series 3).....	4	.18	BJKQA
21447	Screw, Crankshaft Gear to Crankshaft (Series 6).....	4	.25	BJLJX
21039	Seal, Crankshaft Oil.....	1	.60	BJIJT

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**CAMSHAFT AND ASSOCIATED PARTS**

4546	Camshaft.....	1	6.00	BJKNE
3506	Gear, Camshaft.....	1	8.08	BJHYL
21346	Screw, Camshaft Gear to Camshaft.....	4	.18	BJKQA

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**OIL SUMP AND ASSOCIATED PARTS**

A-5362	OIL SUMP ASSEMBLY COMPLETE (5-1/8" Neck with opening under #1 Cylinder).....	1	8.76	BJKWE
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## A-75 SERIES 3 &amp; 6 PARTS PRICE LIST

Part No.	NAME	No. Req'd	Price Each	Code Word
A-5363	OIL SUMP ASSEMBLY COMPLETE (9-1/4" Neck with opening under #1 Cylinder).....	1	\$ 8.76	BJLNM
A-4605	OIL SUMP ASSEMBLY COMPLETE (5-1/8" Neck with opening under #2 Cylinder)..... Each includes the sump body, filler neck and tube, flange, drain boss, and following parts and corresponding assembly:	1	8.76	BJLNP
2265	(1) Plug, Oil Sump Drain.....	2	.32	BJAJG
AN900-10	(1) Gasket, Oil Sump Drain Plug.....	3	.02	BJEYE
A-3657	(1) OIL GAUGE CAP ASSEMBLY (With A-5362).....	1	.39	BJKWD
A-3680	(1) OIL GAUGE CAP ASSEMBLY (With A-5363).....	1	.39	BJLNO
A-3637	(1) OIL GAUGE CAP ASSEMBLY (With A-4605).....	1	.39	BJLNR
3577	Gasket, Oil Sump Flange.....	1	.03	BJKJU
2220	Lockwire.....	UAR	.17/50 ft.	BJAJC
2456	Nut, Castle, 1/4 - 28, Oil Sump to Crankcase.....	6	.05	BJCNG
20522	Washer, 1/4, Oil Sump to Crankcase.....	6	.01	BJHNP
A-21387	SUCTION TUBE ASSEMBLY..... Includes the suction tube and nut and following part:	1	.63	BJKWH
AN900-10	(1) Gasket, Suction Tube Assembly.....	1	.02	BJEYE
<b>PROPELLER HUB AND ASSOCIATED PARTS</b>				
A-3746	PROPELLER HUB ASSEMBLY..... Includes the following parts:	1	19.14	BJLQF
21468	(6) Bolt, Propeller Hub.....	6	.28	BJLNL
2500	(1) Cotter Pin, Propeller Hub Nut Flat Head Pin.....	1	.01	BJHQI
2506	(6) Cotter Pin, Propeller Hub Bolt.....	14	.01	BJAQT
21204	(1) Flange Propeller Hub.....	1	1.42	BJKNK
3745	(1) Hub, Propeller.....	1	12.50	BJLQE
2458	(6) Nut, Propeller Hub Bolt.....	14	.05	BJAQQ
21202	(1) Nut, Propeller Hub.....	1	2.87	BJKNH
AN-392-11	(1) Pin, Propeller Hub Nut Flat Head.....	1	.08	BJKQM
21203	(1) Ring, Propeller Hub Snap.....	1	.10	BJKNI
2474	(6) Washer, Propeller Hub Bolt.....	8	.02	BJAQR
500400	Key, Propeller Hub.....	1	.59	BJBQC

**A-75 SERIES 3 & 6 PARTS PRICE LIST**

Part No.	NAME	No. Req'd	Price Each	Code Word
<b>CRANKCASE AND ASSOCIATED PARTS</b>				
A-8235	CRANKCASE ASSEMBLY (Series 3).....	1	\$152.55	BJKQU
A-5375	CRANKCASE ASSEMBLY (Series 6).....	1	156.57	BJLJL
	Includes both halves of crankcase, oil line tubes and following parts:			
3694	(2) Bearing, C'Shaft, Center & Rear (C'Case 2&4)....	2	.60	BJKYM
3695	(2) Bearing, C'Shaft, Front (C'Case 1&3 and 2&4)....	2	1.10	BJKYO
3697	(1) Bearing, C'Shaft, Rear Front (C'Case 2&4).....	1	1.10	BJKYP
3696	(1) Bearing, C'Shaft, Rear Front (C'Case 1&3).....	1	1.10	BJKYR
3693	(2) Bearing, C'Shaft, Center & Rear (C'Case 1&3)....	2	.60	BJKYS
21218	(1) Bolt, Pilot Dowel, 1/4 - 28 x 1-3/8, Crankcase to Crankcase.....	1	.14	BJIWG
21219	(2) Bolt, Pilot Dowel, 1/4 - 28 x 2-3/8, Crankcase to Crankcase.....	2	.15	BJIWH
21176	(6) Bolt, Crankcase to Crankcase 1-3/8".....	6	.04	BJIQS
21077	(4) Bolt, Crankcase to Crankcase 2-3/8".....	4	.05	BJING
21448	(1) Bolt, Crankcase to Crankcase 3-5/8".....	1	.10	BJKYL
21076	(2) Bolt, Crankcase to Crankcase 3-3/8".....	2	.08	BJINF
21441	(1) Bushing, Starter Gear (Series 6).....	1	1.86	BJLJM
21442	(1) Dowel, Starter Gear Bushing to C'Case (Series 6)	1	.60	BJLJO
21080	(2) Dowel, 1/4 x 9/16, Crankcase Cover to Crankcase.	2	.06	BJINI
2437	(16) Nut, 1/4 - 28, Crankcase to Crankcase.....	68	.03	BJAQD
2557	(2) Nut, 3/8 - 24, Crankcase to Crankcase.....	10	.03	BJCNU
2443	(2) Nut, 7/16 - 20, Crankcase to Crankcase.....	18	.04	BJAQH
2886	(16) Palnut, 1/4, Crankcase to Crankcase.....	76	.01	BJAYC
2561	(2) Palnut, 3/8, Crankcase to Crankcase.....	10	.01	BJAWB
2958	(2) Palnut, 7/16, Crankcase to Crankcase.....	18	.01	BJAYD
21445	(1) Plate, Identification.....	1	.17	BJLNI
21101	(6) Pin, Escutcheon, Identification Plate.....	6	.01	BJINM
501077	(2) Plug, 3/8 Pipe, Crankcase Oil Lines.....	2	.22	BJEJU
2024	(1) Plug, 1/8 Pipe, Oil Pressure Gauge Outlet.....	1	.08	BJAJA
2465	(10) Stud, Crankcase Cover to Crankcase (Series 3)...	12	.14	BJAQL
2465	(3) Stud, Crankcase Cover to Crankcase (Series 6)...	7	.14	BJAQL
20096	(3) Stud, Crankcase Cover to Crankcase 2-1/2" (Series 6).....	3	.14	BJBJS
21450	(2) Stud, Crankcase Cover to Crankcase 3-5/8" (Series 6).....	2	.15	BJIJU
21449	(2) Stud, Crankcase Thru Cover to Starter 4"(Series 6)	2	.15	BJIJV
2985	(1) Stud, Crankcase to Crankcase 2-7/8".....	1	.16	BJHYG
21055	(2) Stud, Crankcase to Crankcase 4-3/4".....	2	.43	BJIND
21075	(1) Stud, Crankcase to Crankcase 5".....	1	.43	BJINE
21054	(6) Stud, Crankcase Through Crankcase to Cyl. 6"....	6	.53	BJINC
2416	(8) Stud, Cylinder to Crankcase 1-3/8".....	8	.13	BJCND
21053	(10) Stud, Cylinder to Crankcase 1-1/2".....	10	.15	BJINB
21483	(2) Stud, Intake Manifold to Crankcase.....	2	.14	BJKYV
21167	(3) Stud, Oil Sump to Crankcase.....	6	.18	BJIQI
2018	(12) Stud, Push Rod Housing Flange to Crankcase.....	20	.13	BJBYD
20522	(32) Washer, 1/4, Crankcase to Crankcase.....	98	.01	BJHNP
2474	(2) Washer, 3/8, Crankcase to Crankcase.....	8	.02	BJAQR
2475	(2) Washer, 7/16, Crankcase to Crankcase.....	2	.01	BJCNK

## A-75 SERIES 3 &amp; 6 PARTS PRICE LIST

Part No.	NAME	No. Req'd	Price Each	Code Word
21282	Clamp, Push Rod Housing Connection.....	8	\$ .05	BJKNM
21274	Connection, Push Rod Housing (Rubber).....	8	.15	BJKNL
2502	Cotter Pin, Starter Retainer Screw (Series 6).....	1	.01	BJAQS
850-10	Elbow, 1/2, Crankcase Breather Hole.....	1	.66	BJKYU
3633	Flange, Push Rod Housing.....	4	1.95	BJKND
4577	Gasket, Crankcase Cover (Series 3).....	1	.08	BJKNF
4617	Gasket, Crankcase Cover (Series 6).....	1	.08	BJLJK
21170	Gasket, Push Rod Housing Flange.....	4	.02	BJIQM
3704	Gear, Starter (Series 6).....	1	6.75	BJLJP
21434	Jaw, Starter (Series 6).....	1	8.55	BJLJR
2437	Nut, 1/4 - 28, Push Rod Flange to C'Case.....	12	.03	BJAQD
2439	Nut, 5/16 - 24, Crankcase Cover to Crankcase.....	10-8	.03	BJAQE
2557	Nut, 3/8 - 24, Intake Manifold to C'Case.....	2	.03	BJCNU
2443	Nut, 7/16 - 20, Cylinder to Crankcase.....	16	.04	BJAQH
2456	Nut, Castle, 1/4 - 28, Oil Sump to C'Case.....	3	.05	BJCNG
2457	Nut, Castle, 5/16 - 24, Starter Jaw to Retainer Screw (Series 6).....	1	.06	BJBJC
2557	Nut, 3/8 - 24, Cylinder to Crankcase.....	8	.03	BJCNU
2886	Palnut, 1/4, Push Rod Flange to Crankcase.....	12	.01	BJAYC
2560	Palnut, 5/16, Crankcase Cover to Crankcase.....	10-8	.01	BJAWA
2561	Palnut, 3/8, Intake Manifold to Crankcase.....	2	.01	BJAWB
2561	Palnut, 3/8, Cylinder to Crankcase.....	8	.01	BJAWB
2958	Palnut, 7/16, Cylinder to Crankcase.....	16	.01	BJAYD
21437	Retainer, Starter Gear (Series 6).....	1	1.25	BJLJS
21451	Screw, Starter Jaw to Gear Retainer (Series 6)....	1	.31	BJLJT
21039	Seal, Crankshaft Oil.....	1	.60	BJIJT
2473	Washer, 5/16, Crankcase Cover to Crankcase.....	10-8	.01	BJAQP
2474	Washer, 3/8, Intake Manifold to Crankcase.....	2	.01	BJAQR
20522	Washer, 1/4, Oil Sump to Crankcase.....	3	.01	BJHNP
20522	Washer, 1/4, Push Rod Flange to Crankcase.....	12	.01	BJHNP

### CRANKCASE COVER AND ASSOCIATED PARTS

A-4587-A	CRANKCASE COVER ASSEMBLY COMPLETE (Series 3).....	1	52.01	BJKWB
A-6234-A	CRANKCASE COVER ASSEMBLY COMPLETE (Series 6).....	1	66.02	BJLJC
	Each assembly includes the following corresponding parts and assemblies:			
3562	(1) Gear & Drive Shaft - Oil Pressure Pump.....	1	7.02	BJKJT
21343	(1) Gear & Shaft - Oil Pressure Pump (Driven).....	1	2.13	BJKNX
21160	(1) Cover, Oil Pressure Pump.....	1	.87	BJIQE
20522	(4) Washer, 1/4, Oil Pump Cover.....	98	.01	BJHNP
2456	(4) Nut, Castle, 1/4 - 28, Oil Pump Cover.....	10	.05	BJCNG
2220	Lockwire.....	UAR	.17/50 ft.	BJAJC
21163	(1) Seal, Tachometer Drive Oil.....	1	.26	BJIQG
21208	(1) Housing, Tachometer Drive (Series 3).....	1	2.67	BJIWD
3701	(1) Housing, Tachometer Drive (Series 6).....	1	4.17	BJLJE
AN900-22	(1) Gasket, Tachometer Drive Housing (Series 3)...	1	.04	BJIWS
21429	(1) Gasket, Tachometer Drive Housing (Series 6)...	1	.05	BJLJF
AN900-28	(1) Gasket, Oil Screen Plug.....	1	.02	BJIWT
2716	(1) Cover Nut, Tachometer Drive.....	1	.10	BJAWM
21352	(1) Spring, Oil Pressure Relief Valve.....	1	.10	BJKWT
21114	(1) Plunger, Oil Pressure Relief Valve.....	1	.36	BJINR

**A-75 SERIES 3 & 6 PARTS PRICE LIST**

Part No.	NAME	No. Req'd	Price Each	Code Word
AN900-14	(1) Gasket, Oil Pressure Relief Valve.....	1	\$ .02	BJEYG
21113	(1) Cap, Oil Pressure Relief Valve.....	1	.45	BJINP
AN900-10	(1) Gasket, Thermometer Hole Plug in Oil Screen...	3	.02	BJEYE
2265	(1) Plug, Thermometer Hole in Oil Screen.....	2	.32	BJAJG
A-3568	(1) OIL SCREEN ASSEMBLY (Series 3).....	1	1.17	BJIYF
A-21446	(1) OIL SCREEN ASSEMBLY (Series 6).....	1	.75	BJLJG
	Each includes the oil screen, ferrule, & plug.			
A-4587	(1) CRANKCASE COVER ASSEMBLY (Series 3).....	1	36.42	BJKWA
A-6234	(1) CRANKCASE COVER ASSEMBLY (Series 6).....	1	49.14	BJLJD
	Each assembly includes the cover and following corresponding parts:			
21393	(4) Stud, Oil Pump Cover.....	4	.18	BJKQL
21167	(3) Stud, Oil Sump to Crankcase Cover.....	6	.18	BJIQI
2465	(4) Stud, Magneto to Crankcase Cover.....	14	.14	BJAQL
21463	(4) Stud, Starter to Crankcase Cover(Series 6)	4	.13	BJLJH
2018	(3) Stud, Tachometer Housing to Cvr.(Series 6)	3	.13	BJBYD
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4577	Gasket, Crankcase Cover (Series 3).....	1	.08	BJKNF
4617	Gasket, Crankcase Cover (Series 6).....	1	.08	BJLJK
500278	Gasket, Magneto Flange.....	2	.02	BJBNT
21432	Gasket, Starter Flange (Series 6).....	1	.06	BJLJL
3513	Gear, Magneto (Series 3).....	2	9.04	BJKJS
3700	Gear, Magneto (Series 6).....	2	5.61	BJLJI
2439	Nut, 5/16 - 24, Crankcase Cover to Crankcase.....	10-8	.03	BJAQE
2439	Nut, 5/16 - 24, Magneto to Crankcase Cover.....	4	.03	BJAQE
2437	Nut, 1/4 - 28, Tachometer Housing to Crankcase Cover (Series 6).....	3	.03	BJAQD
2439	Nut, 5/16 - 24, Starter to C'Case Cover(Series 6).	6	.03	BJAQE
2456	Nut, Castle, 1/4 - 28, Oil Sump to C'Case Cover...	3	.05	BJCNG
2560	Palnut, 5/16, Crankcase Cover to Crankcase.....	10-8	.01	BJAWA
2560	Palnut, 5/16, Magneto to Crankcase Cover.....	4	.01	BJAWA
2560	Palnut, 5/16, Starter to Crankcase Cover(Series 6)	6	.01	BJAWA
2886	Palnut, 1/4, Tachometer Housing to Crankcase Cover (Series 6).....	3	.01	BJAYC
2473	Washer, 5/16, Crankcase Cover to Crankcase.....	10-8	.01	BJAQP
2473	Washer, 5/16, Magneto to Crankcase Cover.....	4	.01	BJAQP
2473	Washer, 5/16, Starter to C'Case Cover (Series 6)..	6	.01	BJAQP
20522	Washer, 1/4, Tachometer Housing to Crankcase Cover (Series 6).....	3	.01	BJHNP
20522	Washer, 1/4, Oil Sump to Crankcase Cover.....	3	.01	BJHNP

**INTAKE AND EXHAUST SYSTEM AND ASSOCIATED PARTS**

A-5342	CARBURETOR AIR HEATER VALVE ASSEMBLY.....	1	6.00	BJKWC
	Includes the scoop, flange, and shut off valve.			

## A-75 SERIES 3 &amp; 6 PARTS PRICE LIST

Part No.	NAME	No. Req'd	Price Each	Code Word
A-4541	INTAKE MANIFOLD ASSEMBLY.....	1	\$ 6.45	BJIYP
21246	(4) Stud, Carburetor to Intake Manifold.....	4	.13	BJIWL
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3628	Carburetor, Stromberg, Model NA-S3A1 (with altitude control).....	1	35.00	BJKNB
4631	Carburetor, Stromberg (for Stinson Inst. only)....	1	35.00	BJLNB
21220	Clamp, Intake Pipe Connection.....	8	.05	BJIWI
21184	Hose, Intake Pipe to Elbow and Manifold.....	8	.14	BJIQX
21185	Spacer, Intake Pipe Hose.....	8	.07	BJIWA
21180	Elbow, Intake, Cylinder 1 & 4.....	2	1.44	BJIQT
21181	Elbow, Intake, Cylinder 2 & 3.....	2	1.44	BJIQU
21323	Gasket, Carburetor Air Heater Flange.....	1	.02	BJKNP
21051	Gasket, Carburetor Flange.....	1	.02	BJIJX
21485	Gasket, Exhaust Manifold Flange.....	4	.03	BJLQC
21169	Gasket, Intake Pipe Flange.....	4	.02	BJIQL
21418	Jet, Primer.....	1	.27	BJKWL
4623	Manifold, Exhaust (Stinson Installation).....	2	7.50	BJLQB
21247	Nut, Brass, 1/4 - 28, Exhaust Manifold Stud.....	8	.03	BJIWM
2437	Nut, 1/4 - 28, Carburetor Air Heater to Carb.....	4	.03	BJAQD
2437	Nut, 1/4 - 28, Carburetor to Intake Manifold.....	4	.03	BJAQD
2437	Nut, 1/4 - 28, Intake Elbow to Cylinder Head.....	8	.03	BJAQD
2557	Nut, 3/8 - 24, Intake Manifold to Crankcase.....	2	.03	BJCNU
2886	Palnut, 1/4, Carburetor Air Heater to Carburetor.....	4	.01	BJAYC
2886	Palnut, 1/4, Carburetor to Intake Manifold.....	4	.01	BJAYC
2886	Palnut, 1/4, Exhaust Manifold to Cylinder Head...	8	.01	BJAYC
2886	Palnut, 1/4, Intake Elbow to Cylinder Head.....	8	.01	BJAYC
2561	Palnut, 3/8, Intake Manifold to Crankcase.....	2	.01	BJAWB
21182	Pipe, Intake.....	4	.70	BJIQV
21322	Stud, Carburetor Air Heater to Carburetor.....	4	.13	BJKNO
21246	Stud, Carburetor to Intake Manifold.....	4	.13	BJIWL
20522	Washer, 1/4, Carburetor to Intake Manifold.....	4	.01	BJHNP
20522	Washer, 1/4, Carburetor Air Heater to Carburetor.....	4	.01	BJHNP
21336	Washer, 1/4, Cast Aluminum Exhaust Manifold.....	8	.02	BJKNU
20522	Washer, 1/4, Intake Elbow to Cylinder Head.....	8	.01	BJHNP
2474	Washer, 3/8, Intake Manifold to Crankcase.....	2	.01	BJAQR
20522	Washer, 1/4, Sheet Metal Exhaust Manifold.....	8	.01	BJHNP

### IGNITION SYSTEM AND ASSOCIATED PARTS

A-4598-B	IGNITION CABLE CONDUIT ASSEMBLY COMPLETE, CYLINDERS 1 & 3 (Upper).....	1	2.25	BJKYB
A-4599-B	IGNITION CABLE CONDUIT ASSEMBLY COMPLETE, CYLINDERS 2 & 4 (Upper).....	1	2.25	BJKYD
A-4568-A	IGNITION CABLE CONDUIT ASSEMBLY COMPLETE, CYLINDERS 2 & 4 (Lower).....	1	2.25	BJKJA
A-4569-A	IGNITION CABLE CONDUIT ASSEMBLY COMPLETE, CYLINDERS 1 & 3 (Lower).....	1	2.25	BJKJB

**A-75 SERIES 3 & 6 PARTS PRICE LIST**

Part No.	NAME	No. Req'd	Price Each	Code Word
Each assembly includes the following corresponding parts and assemblies:				
20307	Cable, Ignition.....	UAR	\$ .06ft.	BJGJC
2306	(4) Terminal, Ignition Cable.....	8	.29	BJANH
A-4598	(1) IGNITION CABLE CONDUIT ASSEMBLY, CYLINDERS 1 & 3 (Upper).....	1	1.15	BJKYE
A-4599	(1) IGNITION CABLE CONDUIT ASSEMBLY, CYLINDERS 2 & 4 (Upper).....	1	1.15	BJKYF
A-4568	(1) IGNITION CABLE CONDUIT ASSEMBLY, CYLINDERS 2 & 4 (Lower).....	1	1.15	BJKJE
A-4569	(1) IGNITION CABLE CONDUIT ASSEMBLY, CYLINDERS 1 & 3 (Lower).....	1	1.15	BJKJF
Each assembly includes the ignition cable conduit, brackets, and rivets.				

500278	Gasket, Magneto Flange.....	2	.02	BJBNT
20481	Magneto, Model SF-4R.....	2	45.00	BJBNM
2439	Nut, 5/16 - 24, Magneto to Crankcase Cover.....	4	.03	BJAQP
2560	Palnut, 5/16, Magneto to Crankcase Cover.....	4	.01	BJAWA
21364	Spark Plug (Champion M-4).....	8	2.25	BJKQF
500417	Spark Plug (Champion M-3-1).....	8	2.25	BJBQD
2473	Washer, 5/16, Magneto to Crankcase Cover.....	4	.01	BJAQP

**GASKETS**

C-3610	COMPLETE SET GASKETS.....	1	2.59	BJLNB
Includes the following parts:				
21432	(1) Gasket, Starter Flange.....	1	.06	BJLJL
21323	(1) Gasket, Carburetor Air Heater Flange.....	1	.02	BJKNP
21051	(1) Gasket, Carburetor Flange.....	1	.02	BJIJX
4577	(1) Gasket, Crankcase Cover (Not used with electric starter).....	1	.08	BJKNF
4617	(1) Gasket, Crankcase Cover (Use with electric starter).....	1	.08	BJLJK
21485	(4) Gasket, Exhaust Manifold Flange.....	4	.03	BJLQC
21169	(4) Gasket, Intake Pipe Flange.....	4	.02	BJIQL
500278	(2) Gasket, Magneto Flange.....	2	.02	BJBNT
3577	(1) Gasket, Oil Sump Flange.....	1	.03	BJKJU
21170	(4) Gasket, Push Rod Housing Flange.....	4	.02	BJIQM
3500	(4) Gasket, Valve Rocker Cover.....	4	.02	BJHYH
AN900-10	(3) Gasket, Thermometer Hole, Oil Sump Drain, and Suction Tube Plug.....	3	.02	BJEYE
AN900-14	(1) Gasket, Oil Relief Valve.....	1	.02	BJEYG
AN900-22	(1) Gasket, Tachometer Drive Housing (Not used with electric starter).....	1	.04	BJIWS

## A-75 SERIES 3 &amp; 6 PARTS PRICE LIST

Part No.	NAME	No. Req'd	Price Each	Code Word
21429	(1) Gasket, Tachometer Drive Housing (Use with electric starter).....	1	\$ .05	BJLJF
AN900-28	(1) Gasket, Oil Screen Plug.....	1	.02	BJIWT
21477	(4) Packing, Cylinder Base.....	4	.15	BJKYX
21183	(1) Seal, Tachometer Drive Oil.....	1	.26	BJIQG
21039	(1) Seal, Crankshaft Oil.....	1	.60	BJIJT
20705-1	(1) TiteSeal, Fostoria, 1 oz. Tube.....	UAR	.25	BJKJH
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A-3612	COMPLETE SET GASKETS AND RUBBER HOSE CONNECTIONS. Includes the following parts:	1	5.47	BJLNC
21432	(1) Gasket, Starter Flange.....	1	.06	BJLJL
21323	(1) Gasket, Carburetor Air Heater Flange.....	1	.02	BJKNP
21051	(1) Gasket, Carburetor Flange.....	1	.02	BJIJX
4577	(1) Gasket, Crankcase Cover (Not used with electric starter).....	1	.08	BJKNF
4617	(1) Gasket, Crankcase Cover (Use with electric starter).....	1	.08	BJLJK
21485	(4) Gasket, Exhaust Manifold Flange.....	4	.03	BJLQC
21169	(4) Gasket, Intake Pipe Flange.....	4	.02	BJIQL
500278	(2) Gasket, Magneto Flange.....	2	.02	BJBNT
3577	(1) Gasket, Oil Sump Flange.....	1	.03	BJKJU
21170	(4) Gasket, Push Rod Housing Flange.....	4	.02	BJIQM
3500	(4) Gasket, Valve Rocker Cover.....	4	.02	BJHYH
AN900-10	(3) Gasket, Thermometer Hole, Oil Sump Drain, and Suction Tube Plug.....	3	.02	BJEYE
AN900-14	(1) Gasket, Oil Relief Valve.....	1	.02	BJEYG
AN900-22	(1) Gasket, Tachometer Drive Housing (Not used with electric starter).....	1	.04	BJIWS
21429	(1) Gasket, Tachometer Drive Housing (Use with electric starter).....	1	.05	BJLJF
AN900-28	(1) Gasket, Oil Screen Plug.....	1	.02	BJIWT
21477	(4) Packing, Cylinder Base.....	4	.15	BJKYX
21183	(1) Seal, Tachometer Drive Oil.....	1	.26	BJIQG
21039	(1) Seal, Crankshaft Oil.....	1	.60	BJIJT
20705-1	(1) TiteSeal, Fostoria, 1 Oz. Tube.....	UAR	.25	BJKJH
21274	(8) Connection, Push Rod Housing Rubber.....	8	.15	BJKNL
21184	Hose, Intake Pipe to Elbow and Manifold.....	8	.14	BJIQX
21185	Spacer, Intake Pipe Hose.....	8	.07	BJIWA